

What Is Claimed Is:

1. A multi-filament for mohair-like pile fabric comprising synthetic fibers of single fiber fineness 3 to 30 denier, total fineness 100 to 750 denier and having twist frequency of 150 T/m or less.

2. The multi-filament according to claim 1, containing at least 50 wt% of fibers of flat cross-section of flat ratio 2 to 25 expressed by the ratio L/W of the length L of the long axis and the length W of the short axis of the fiber cross-section.

3. The multi-filament for mohair-like pile fabric according to claim 1, coated with an oily agent having convergence-inducing properties.

4. The multi-filament for mohair-like pile fabric according to claim 1, which is non-twist filament having essentially non-twist.

5. The multi-filament for mohair-like pile fabric according to claim 1, comprising acrylic-based synthetic fibers.

6. A mohair-like pile fabric, wherein the pile is formed by knitting a multi-filament according to any of claims 1 to 5.

7. The pile fabric according to claim 6, wherein the fibers constituting the pile have essentially no crimp and whose pile length is in the range 5 to 100 mm.

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8. A pile product using a pile fabric according to claim 6 or 7.

9. A method of manufacturing a mohair-like pile fabric by subjecting multi-filament comprising synthetic resin to twisting with a twist frequency of 150 T/m or less, and producing pile fabric of pile length 5 mm to 100 mm by knitting processing of this multi-filament.

10. The method of manufacturing pile fabric according to claim 9, wherein the knitting texture in the knitting processing is double stitch.

11. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament is non-twist filament that has essentially not been twisted.

12. The method of manufacturing pile fabric according to claim 9, wherein the single fiber fineness of the multi-filament is 3 to 30 denier and the total fineness is 100 to 750 denier.

13. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament is coated with oily agent having convergence-inducing properties.

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14. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament comprises acrylic-based synthetic fibers.

15. A method of manufacturing mohair-like pile fabric, wherein a curl shape is conferred on the fibers constituting the pile of the pile fabric manufactured by a method according to claim 9 by further employing a hot brush and/or rotary tumbler dryer.

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